



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4149-041
Job Sheet 183431



Part No: D4149-041

Job Qty: 5 ea

Part Name: Aft Crosstube Lug Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/18/18

Job Tracking No:

Due Date: 10/12/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV C IPP Rev:A 10.06.24 new issue DD verf:EC IPP Rev:B 10.07.22 as per revB DD verf:JLM IPP
Rev:C 11.03.03 as per revC DD verf:JLM

Ship Via:

6644

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea	10/12/18	10/12/18	0.00	0.00	Start Up Small Fab-3		11/8/19 5:08
100	Small Fab	5 pcs	10/12/18	10/12/18	0.00	1.25	Small Fab-6		DAS
110	QC	5 pcs	10/12/18	10/12/18	0.00	0.00	QC5		NOV 16 2018 68
120	Packaging	5 pcs	10/12/18	10/12/18	0.00	0.00	Packaging3-2	5-6-39	NOV 19 2018 9-89
130	QC21-SA	5 Ea	10/12/18	10/12/18	0.00	0.00	QC21		NOV 19 2018 9-88

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C12A	Bolt	10 Ea (2 ea)	90-Start up Operation	5060050
AN4C13A	Bolt	15 Ea (3 ea)	90-Start up Operation	5092534
D3910-1	Crosstube Lug	5 Ea (1 ea)	90-Start up Operation	510632012
D4091-1	Mounting Lug	5 Ea (1 ea)	90-Start up Operation	5106327
D4149-1	Crosstube Lug Plate, Aft	10 Ea (2 ea)	90-Start up Operation	510545621 512663849
D4149-3	Spacer	5 Ea (1 ea)	90-Start up Operation	5112785
D4149-5	Eyebolt Stud	5 Ea (1 ea)	90-Start up Operation	5119814
MS20615-4M18	Rivet	15 Ea (3 ea)	90-Start up Operation	5097460
MS21043-3	Nut	10 Ea (2 ea)	90-Start up Operation	5109966
MS21043-4	Nut	15 Ea (3 ea)	90-Start up Operation	5092684
NAS1149C0332R	Washer	20 Ea (4 ea)	90-Start up Operation	5104354
NAS1149C0432R	Washer	30 Ea (6 ea)	90-Start up Operation	5003993



Container No: S126075



Part: D4149-041

Job No: 183431

Serial No/Batch: S126075

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 11/08/18

Plex 10/23/18 12:03 PM dart.quirion.sonia

1

2005
BAC
88
01-0
2005 21-000-0000
2005 21-000-0000

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3C12A	10	126	0
	AN4C13A	15	214	0
	D3910-1	5	8	0
	D4091-1	5	40	0
	D4149-1	10	21	0
	D4149-3	5	8	0
	D4149-5	5	20	0
	MS20615-4M18	15	292	0
	MS21043-3	10	1,164	0
	MS21043-4	15	1,091	0
	NAS1149C0332R	20	3,574	0
	NAS1149C0432R	30	2,307	0

Part Specifications

Specifications could not be found.

Plex 10/23/18 12:03 PM dart.quirion.sonia

